



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3066-1
Job Sheet 172794



Part No: D3066-1

Job Qty: 40 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:B Now M6061-T6 06-06-23 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Waterjet		pc 18/03/15
100	Waterjet	40 pcs	3/8/18	3/8/18	0.00	1.42	Waterjet1		pc 18/03/15
120	QC	40 pcs	3/8/18	3/8/18	0.00	0.00	QC8		38
130	HandFinish	40 pcs	3/9/18	3/9/18	0.00	0.61	HandFinish1		SA 18-3-20
140	QC	40 pcs	3/9/18	3/9/18	0.00	0.00	QC7-2		38
150	Packaging	40 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3		SL 18-3-20
160	QC21-SA	40 Ea	3/9/18	3/9/18	0.00	0.00	QC21		18/03/20

Part Op 100 - 1-Cut as per Dwg D3066
Descriptions: 150 - *** STOCK IN STEP CELL ***

DAS
21
2-00

MAR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	3.7800 sf (.0945 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	4	177	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.128inches + 0.005 - 0.000	0.133 0.128		
2	Spacer	0.708inches ± 0.010	0.718 0.698		
3	Spacer	0.354inches ± 0.010	0.364 0.344		
4	Spacer	0.354inches ± 0.010	0.364 0.344		
5	Spacer	2.250inches ± 0.005	2.255 2.245		
6	Spacer	16.450inches ± 0.010	16.460 16.440		
7	Spacer	0.080inches ± 0.010	0.090 0.070		

Plex 2/21/18 4:14 PM Dart.Gagnon.Michelle



Container No: S051986



Part: D3066-1

Job No: 172794

Serial No/Batch: S051986

Revision:

Inspector:

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Date: 03/15/18